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D350-567-145
Job Sheet 204641



Part No: D350-567-145

Job Qty: 1 pcs

Part Name: Floor Window Close Out (AS350 B3e)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/16/19

Job Tracking No:

Due Date: 1/30/20

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DSI9590 REV.G IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/30/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S245775

Part: D350-567-145

Job No: 204641

Serial No/Batch: S245775

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue 6 of 6 FA-87C SH989NE

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120 QC 4	1 pcs	1/30/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	1/30/20	0.00 0.00	QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
135 DC - 1 - B4B	1 pcs	1/30/20	0.00 0.00	Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
140 QC 21 - FG	1 pcs	1/30/20	0.00 0.00	Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	1/30/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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Part Op 110 - Pick Kit
Descriptions: 120 - QC4- 100% inspect kits for completeness
130 - identify and pack for shipping as per PPP D350-567-145 Location:FG033

FG033

135 - Document Control - Photocopy bluefile & type labels per PPP D350-567-145 CHG001
 140 - QC21- Final Inspection - Work Order Release

013 795

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5203253
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149142
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5237935
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192387
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5230977
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5217414
D4436-041	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5240612
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5092167
D4730-020-030	Velcro Strip 2.0W X 3.0L	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218571
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5239337
D5076-041	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5186156
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5218601
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5231258
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5215158
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5221689
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5143702
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5228846
NAS1149FN616P	Washer (AN960-6L)	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5149957
NAS1149FN816P	Washer (AN960-8L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5117316

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	375	0
	AN525-10R6	2	255	0
	AN525-832R7	2	115	0
	CB200	1	7	0
	D3802-1	2	228	0
	D4435-9	2	17	0
	D4436-041	1	0	0
	D4441-1	2	207	0
	D4730-020-030	1	5	0
	D4971-041	1	9	0
	D5076-041	1	3	0
	MS21042L06	7	255	0
	MS21042L08	2	900	0
	MS21042L3	5	1,031	0
	MS21059L3	2	107	0
	MS35206-229	7	274	0
	NAS1149F0332P	10	5,173	0
	NAS1149FN616P	14	331	0
	NAS1149FN816P	2	153	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				